



Technical Data Sheet

PU Construction Sealant

Polyurethane Joint Sealant

DESCRIPTION

Bostik PU Construction is a general purpose, one component, polyurethane construction sealant. When cured it will form a tough, flexible seal capable of cyclic expansion and compression movement of 50% ($\pm 25\%$) of the original installed joint width

FEATURES

- ✓ Fast Tack free time and cure rate
- ✓ Excellent adhesion to most common building materials
- ✓ Low modulus
- ✓ Good durability
- ✓ One component, no mixing required
- ✓ Paintable (refer limitations)
- ✓ Non staining
- ✓ Australian Made

RECOMMENDED USES

- ✓ Insitu concrete
- ✓ Precast and tilt up panels
- ✓ Brickwork & block work

APPLICATION INSTRUCTIONS

PREPARATION

Clean and dry all surfaces by removing foreign matter and contaminants such as laitance, oil, dust, grease, frost, water, dirt, old sealants, curing agents and any protective coating. Dust and loose particles should be vacuum cleaned. Priming of all surfaces is recommended to achieve stated performance properties.

DO NOT USE METHYLATED SPIRITS OR TURPS.

PRIMING

POROUS SUBSTRATES

- Absorbent or porous substrates will allow a bead of water to easily soak into and wet out the surface of the substrate.
- For maximum performance on porous surfaces and, in all periodically immersed and submerged applications, use **Bostik N49 Primer**, or one coat of **Bostik MVP525 (refer to the relevant Technical Data Sheet)**.
- Porous substrates not subject to immersion or ponded water, e.g. vertical expansion joints in concrete or masonry structures, do not require priming if clean, dry and uncontaminated.

NON POROUS SUBSTRATES

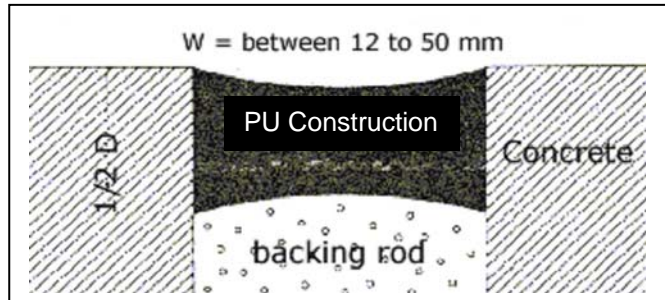
- Non-absorbent substrates will cause a bead of water to be retained on the surface of the substrate as a raised droplet. The droplet does not easily soak into the surface of the substrate.
- **Bostik MVP525** is recommended for non-porous or burnished/overworked concrete substrate. (refer to the **Bostik MVP525** Technical Data Sheet)
- **Bostik N40 Primer** is recommended for non-porous plastic and metal substrates E.g. UPVC outlets and pipe work: brass, copper fittings, stainless steel trays and flashings (refer to the **Bostik N40** Technical data Sheet).
- Prime all plastics and metallic non-porous substrates with **Bostik N40 Primer** using the two-cloth method described in the **Bostik N40** Technical Data Sheet.

APPLICATION

Bostik PU Construction is available in sausage only, and should be dispensed from a caulking gun (available from Bostik). Clip the end of the sausage and place in barrel gun. Screw end cap and nozzle on to barrel gun. Using the trigger extrude the sealant; to stop depress using the catch plate. Apply in a continuous bead using enough pressure to properly fill the joint. Tool off surface of sealant with an appropriate sized spatula or trowel. Apply sufficient pressure to leave a smooth, consistent surface and ensure maximum contact with the interface of the joint.

JOINT SEALING HINTS

- Always use backing rod for correct sealant geometry & contact with the substrate.
- Prime after the installation of the backing rod.
- Ensure maximum adhesion to bond face.
- Minimum allowable joint depth is 6mm.
- Minimum allowable joint width is 5mm.
- Depth to width ratio of 1:1 up to 12mm width, and 1:2 from 12– 50mm width.
- Tool sealant to achieve concave shape.



COVERAGE

The estimated lineal metre yield, per pack size, is recommended in the following table. No allowance has been made for waste or irregular joint geometry.

JOINT SIZE (D x W)	6mm x 5mm	10mm x 10mm	10mm x 20mm
600ml sausage	20	6	3

Calculation formula $(W \times D \times L) / 1000 = \text{Litres}$

Litres / 0.6 = No of 600ml Sgs

W = Joint Width (mm) D = Joint Depth (mm) L= Length (metres)

IMPORTANT NOTES

Bostik PU Construction must not be:

- Used in chlorinated water such as swimming pools, spas etc.
- Used on any material containing bitumen.
- Constantly immersed in salt water.
- Used for glazing applications.
- Applied to cement based substrates within 28 days of initial pour or set.
- Used in trafficable joints.
- Applied at temperatures below 5°C or above 35°C.
- Exposed to water and/or alcohol before it has completely cured.
- Finished using wet tooling techniques, using solvents, water or detergent / soap solutions.
- Applied less than 5mm in width.
- Applied less than 6mm in depth.

The maximum joint width on vertical substrates is 20mm; maximum joint width on horizontal substrates is 50mm. Allow 14 days for full cure in joints over 20mm in width.

PAINTABILITY

Bostik PU Construction can be painted after full cure. Coatings containing solvents such as enamels, oil based or other coatings may cause the surface of the sealant to react creating a tacky surface. Surface coatings may discolour in direct contact with cured **Bostik PU Construction**. Surface coatings may crack and craze as a result of cyclical movement of supporting sealant joint. A field test is recommended to ensure compatibility of any coating with **Bostik PU Construction** (refer PATS).

BOSTIK CO-OPERATIVE TEST PROGRAM (PATS)

Bostik offer a service in which a program has been established to eliminate potential field problems by pretesting Bostik adhesives with samples of building materials to which the adhesive will be applied. This service is available on large projects where pre-application testing will aid in determining the proper surface preparation method to achieve optimum adhesion. Consult a Bostik representative for further information.

PROPERTIES

Colour/s	Grey
Appearance	Non-sag smooth thixotropic paste
Cure Method	Moisture Curing
Tack free time	100 min
Rate of cure	3 mm/24h on porous substrates
Hardness shore A	25 approx.
In service Temperature range	-40°C to +70°C

Specific Gravity	1.25 g/ml
Chemical resistance	Resistant to dilute acids, alkalis & some solvents. Intermittent contact with diesel and Petroleum.
Elongation at break	>800%
Full cure	7 days
Application Temperature	5°C to 35°C
Tensile strength	> 1.0 N/mm ²
VOC g/Lt	64

STORAGE & SHELF LIFE

Store between 5°C and 30°C. Shelf life is one year in original unopened sausage

HEALTH & SAFETY

SEE THE MATERIAL SAFETY DATA SHEET FOR ADDITIONAL INFORMATION.

EMERGENCY INFORMATION: 1800 033 111 (ALL HOURS)

MSDS can be downloaded from www.bostik.com.au

CLEAN-UP

The use of protective goggles, barrier creams and ointments, gloves, and protective clothing is recommended. Clean up uncured material and equipment immediately after use using **Bostik Handi Clean Towels**. Do not use towels on skin. Cured material can be removed by mechanical means only.

PACKAGING

Bostik PU Construction is supplied in 600ml sausages, 20 per carton

VOC

voccertificates.australia@bostik.com

PRODUCT DETAILS



PU Construction Sealant

ITEM NO	ITEM NAME	SIZE	COLOUR
217786	PU CONSTRUCTION	600ml	GREY
377457	PU CONSTRUCTION (EXP)	600ml	GREY
378550	PU CONSTRUCTION (EXP)	600ml	WHITE



BOSTIK PRODUCT GUARANTEE

This product comes with consumer guarantees that cannot be excluded under the Australian Consumer Law (ACL). In addition to your rights as a consumer under the ACL or other laws, Bostik guarantees the performance of this product for 10 years if the product is used within its shelf life and in accordance with the usage instructions printed on this packaging or the product's Technical Data Sheet available on our website. This 10 year guarantee specifically excludes any loss or damage caused by incorrect usage and covers the removal and replacement of the affected materials if the failure is proven to be directly related to Bostik products within the warranty period.

If you wish to make a claim under this guarantee you must within 2 weeks after first identification of damage notify us in writing using the details on this packaging. You must provide evidence of your purchase and specify the batch number printed on the packaging. Bostik reserves the right to inspect any alleged failure and no responsibility will be accepted unless Bostik is given the opportunity to do so.

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Head Office *Bostik Australia Pty Ltd, 51-71 High Street, Thomastown Vic 3074*

A.B.N. 79 003 893 838

Phone: (03) 9279 9333

Fax: (03) 9261 4744

Phone Construction/ASA:

Toll free 1300 364 710

Product Enquires: construction.australia@bostik.com



Quality endorsed ISO9001 (Thomastown site)
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The Adhesive Company

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